

Simple Indexing Spacer



CC-12
BIG HOLE DESIGN

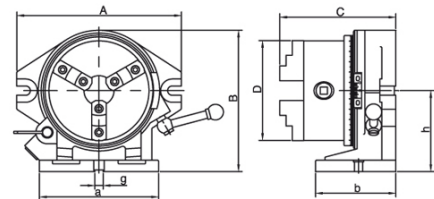


CC-8

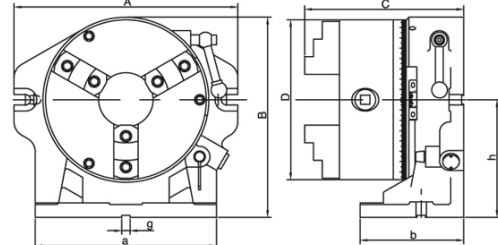


- The center through hole is big to be suitable for the large and long workpiece.
- Hardened and ground 24 position master plate, can index the special angle of 15 with excellent accuracy.
- CS-Type can be used with 2 pcs type 3-Jaw Chuck. Especially, it does similar work. as rotary table when it match with face plate.
- Rapid indexing and easy operation. It's a sharp equipment for mass-production.
- Simple index include 3-jaw chuck, Masking Plates 2, 3, 4, 6, 8, 12
- Used the key guide block, the center can be corrected quickly and accurately.
- CC-6 WITH VSK-6A CHUCK
- CC-8 WITH VSK-8A CHUCK
- CC-12 WITH VSK-12 CHUCK

DRAWING (I)



DRAWING (II)



Special Accessories



STANDARDS OF ACCURACY for Simple Index for Super-Dex.

NO.	Testing Objective	Tolerances Unit: inches Permitted Max.
1	Parallelism of table surface to base	0.02
2	True running of axial movement of table surface	0.03
3	True running of center boss	0.02
4	Squareness of base to angle face	0.02

Specifications

ORDER NO.	Dividual number	A	B	C	D	a	b	h	Inner jaw	g	Outer jaw	Diameter of hole (turret)	Diameter of hole (chuck)	Gross weight kgs	Meas. CFT	CODE NO.
CC-6	I 2, 3, 4, 6, 8, 12, 24	253	225	179	160	187	115	130	Ø55~Ø145	16	Ø3~Ø160	44	44	(C)29.5	0.9	1001-062
CC-8	II 2, 3, 4, 6, 8, 12, 16, 24, 48	318	274	209	200	230	155	157	Ø65~Ø200	16	Ø4~Ø200	63	58	(C)51.5	1.3	1001-063
CC-12	II 2, 3, 4, 6, 8, 12, 16, 24, 48	432	388	293	315	350	200	228	Ø100~Ø315	16	Ø10~Ø315	106	105	(C)90.7	3.6	1001-066

Unit:mm