

## Tool Makers Vise



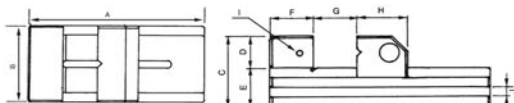
Good Design With High Precision And Rigid

**Accuracy :**  
**Material Hardened:** SKS2 HRC 60° Sub-zero processing.  
**Parallelism:** Within 0.003 / 100 mm  
**Squareness:** Within 0.005 / 100 mm  
**Angle tol:** Within 15 sec Within 20 sec  
**Material:** SKS2

\*Sine conversion table attached page B16



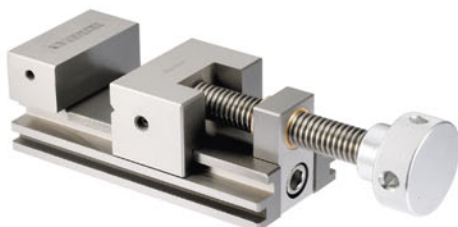
Fixed Down Jaw Designed



TOOL MAKER VISE

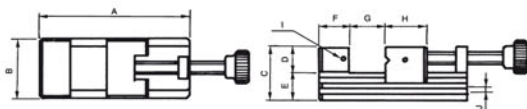
ORDER NO.	A	B	C	D	E	F	G	H	I	J	N.W (kgs)	CODE NO.
VC20	150	48	53	25	28	25	84	40	M6	8	1.6	2003-070
VC25	176	63	59	30	29	30	95	48	M6	8	2.8	2003-071
VC30	190	73	68	35	33	35	100	53	M6	9	4	2003-072
VC40	245	98	90	45	45	45	135	65	M8	12	9.02	2003-073

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**Squareness:** Within 0.005 / 100 mm  
**Angle tol:** Within 15 sec Within 20 sec  
**Material:** SKS2  
**Hardness:** HRC 54'±2'

\*Sine conversion table attached page B16



ORDER NO.	A	B	C	D	E	F	G	H	I	J	N.W (kgs)	CODE NO.
V-VE20	90	60	50	23	27	25	32	30	M5	6x6	1.62	2003-080
V-VE25	160	70	62	28	34	33	80	45	M6	7.5x7	4.02	2003-081
V-VE30	175	73	65	30	35	35	93	45	M6	7.5x7	4.7	2003-082