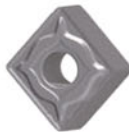


C N M G



TURNING

MAGIA

DESIGNATION	GRADE			Vc	PVD/ CVD	MATERIAL RECOMMENDATION	CATALOG #
CNMG 120404 NN	LT 1000	●	◐		PVD		T0001895
CNMG 120408 NX	LT 1000	●	◐		PVD		T0002741
	LT 1005	●	○		CVD		T0004055
	LT 1025	●	●		CVD		T0004113
CNMG 120408 NN	LT 1000	●	◐		PVD		T0001896
	LT 1005	●	○		CVD		T0004054
	LT 1025	●	●		CVD		T0004112
CNMG 120408 NM	LT 1000	●	◐		PVD		T0001968
	LT 1005	●	○		CVD		T0004053
	LT 1025	●	●		CVD		T0004111
CNMG 120412 NN	LT 1000	●	◐		PVD		T0001897
	LT 1005	●	○		CVD		T0004056
	LT 1025	●	●		CVD		T0004114

ALPHA

DESIGNATION	GRADE			Vc	PVD/ CVD	MATERIAL RECOMMENDATION	CATALOG #
CNMG 120404 NN	LT 10	●	◐		PVD		T0000491
CNMG 120408 NN	LT 10	●	◐		PVD		T0000059
CNMG 120408 NM	LT 10	●	◐		PVD		T0001966
CNMG 120412 NN	LT 10	●	◐		PVD		T0000061

MATERIAL GROUP

STEEL	HIGH TEMP ALLOYS
STAINLESS STEEL	HARDENED MATERIAL
CAST IRON	ALU(>8%Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DOC / FEED

