

## Reversible Tapping Attachment for Drilling & Milling Machine



ORDER NO.	TAPPING CAPACITY	SHANK	TO WORK WITH DRILLING MACHINE	WEIGHT (KG)	PACKING mm	SPEED	CODE NO.
K1-1/2	Ø3-8mm	1/2"	DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M	0.8	90X90X190	1 : 1	3404-001
K1-MT-2	Ø3-8mm	MT-2	DRILLING MACHINE MUST EQUIPPED WITH MT-2 HOLE	1	90X90X240	1 : 1	3404-002
K2-1/2	Ø5-10mm	1/2"	DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M	1.5	100X100X210	1 : 1	3404-003
K2-MT-2	Ø5-10mm	MT-2	DRILLING MACHINE MUST EQUIPPED WITH MT2 HOLE	1.6	100X100X260	1 : 1	3404-004
K3-MT-3	Ø6-14mm	MT-3	OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE	3.1	125X125X300	1 : 1	3404-005
K4-MT-3	Ø12-25mm	MT-3	OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE	5.4	160X160X360	1 : 1	3404-006

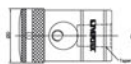
K1 TYPE USED CHUCK TO FIX THE TAP

K2, K3, K4 TYPE USED THE SLIDING PLATE OF THE SQUARE SHARP HOLE TO FIX THE TAP.

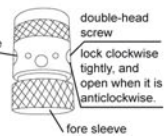
TAPPING ATTACHMENT

## Tap Chuck Series

VTA13



lock anticlockwise tightly, and open when it is clockwise.



- THE DESIGN CAN PREVENT THE TAPS CHUCK FROM LOOSENING AFTER TAPPING.
- SUIT FOR VARIOUS TAPS. LARGE TAPPING CAPACITY. HIGH POWER TORSION.

VTA16-3 MT2



TAP CHUCK WRENCH



Extra Purchase Welcome.

ORDER NO.	TAPPING CAPABILITY		D	Taper	N.W (kg)	CODE NO.
	mm	inch				
VTA13-1 I			43	J6	0.55	3404-000
VTA13-2 I	M3-M12	W1/8"-W1/2"	43	B16	0.76	3404-007
VTA13-3 II			47	MT2	0.76	3404-008
VTA16-1 I			54	J3	1	3404-016
VTA16-2 I			54	B18	1	3404-017
VTA16-3 II	M3-M16	W1/8"-W5/8"	48.5	MT2	0.9	3404-018
VTA16-4 II			48.5	MT3	1.1	3404-019
VTA18-2 II			51	MT2	0.924	3404-019A
VTA18-3 III	M9-M18	W3/8"-W3/4"	51	MT3	1.074	3404-019B

## Drill Tapper



Including shank, full set of collets, wrench and case.  
(Used for radial drilling, lathe and tapping machines.  
1 Main body, 6 Tap Collet, 1 Drill Chuck Holder  
Optional in Collets & Tapper Sleeves )0.6CUFT

ORDER NO.	STANDARD ASSEMBLY SPECIFICATION				G.W. kg	MEAS. CFT	CODE NO.
	MAIN BODY 1PC/SET	TAP COLLET 6PCS/SET	TAPER SLEEVE 2PCS/SET	DRILL CHUCK HOLDER 1PC/SET			
VDT-33	MT-3	M8, 10, 12, 14, 16, 18, 20, 22, 24, 27, 30, 33(MM)	33-MT1	33-JT6 With 1/2" Drill Chuck	11.9	0.6	3404-010
	MT-4	1, 1-1/8, 1-1/4(INCH)	33-MT2		12		3404-011
	MT-5	PT1/8, 1/4, 3/8, 1/2, 3/4, 1(INCH)	33-MT3		12.8		3404-012
			33-MT4				