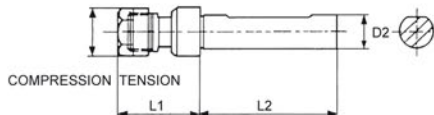


## Expansible Tapping Holder



- Floating and expansion design will reduce the differential of motor rotary speed and feeding speed so will extend the life of tap.
- Use ER High Spring Collet, you don't need to worry the few size will delay working, so their value is more than any other tapping system.
- Strong Vise clamping function which is controlled by one screw will keep the outlet which have been controlled by ER collet, so it can auto-center and you own the double lock and save in clamping.
- The series. can be fitted with ER20 collet as optional accessory.

STRAIGHT SHANK



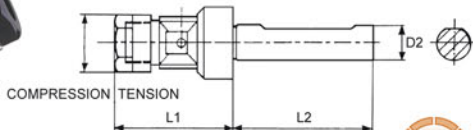
Compression Distance 6mm



### SINGLE HOLDER

Unit:mm

ORDER NO.	COLLET	HOLDER (D:XL)	L <sub>1</sub>	D <sub>1</sub>	TAPPING RANGE	WEIGHT (KG)	CODE NO.
VET-102	ER16	20X80	47	28	(1/8"-3/8")	0.4	3404-041



### SINGLE HOLDER

Unit:mm

ORDER NO.	COLLET	HOLDER (D:XL)	L <sub>1</sub>	D <sub>1</sub>	TAPPING RANGE	WEIGHT (KG)	CODE NO.
VET-202	ER20	20X80	70	34	M3-M16	1	3404-043
VET-252	ER20	25X80	70	34	(1/8"-5/8")	1.2	3404-044
VET-303	ER32	32X100	90	50	(M3-M25) (1/8"-1")	2	3404-045



### SETS TYPE

Unit:mm

ORDER NO.	COLLET	HOLDER (D:XL)	SET/PCS	WEIGHT (KG)	CODE NO.
VET-105	ER16	20X80	8	1	3404-046
VET-106	ER16	20X80	10	1.1	3404-047
VET-253	ER20	20X80	10	1.6	3404-048
VET-254	ER20	20X80	12	1.7	3404-049