

TURNING

SCMT



MAGIA

DESIGNATION	GRADE			Vc	PVD/ CVD	MATERIAL RECOMMENDATION	CATALOG #
SCMT 09T304 NN	LT 1000	●	●		PVD		T0001918
SCMT 09T308 NN	LT 1000	●	●		PVD		T0001919

ALPHA

DESIGNATION	GRADE			Vc	PVD/ CVD	MATERIAL RECOMMENDATION	CATALOG #
SCMT 09T304 NN	LT 10	●	●		PVD		T0001459
SCMT 09T308 NN	LT 10	●	●		PVD		T0001458

SNMA



MAGIA

DESIGNATION	GRADE			Vc	PVD/ CVD	MATERIAL RECOMMENDATION	CATALOG #
SNMA 120408	LT 1005	●	●		CVD		T0003239
SNMA 120412	LT 1005	●	●		CVD		T0003240

MATERIAL GROUP

STEEL	HIGH TEMP ALLOYS
STAINLESS STEEL	HARDENED MATERIAL
CAST IRON	ALU(>8%Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DOC / FEED

