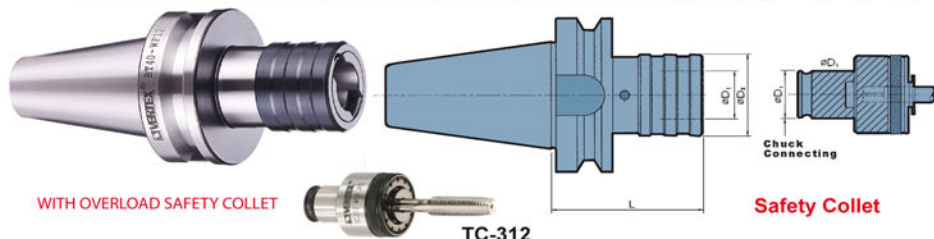


Quick Change Tapping Chucks VERTEX®



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compression compression and tension operated by ball cage.

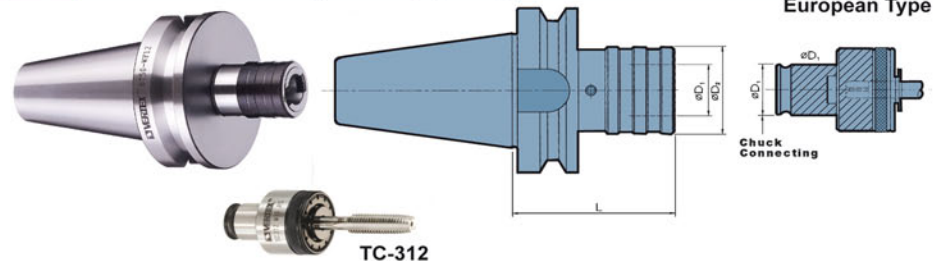


WF-BT30/BT40/SK30/SK40 LENGTH COMPENSATION TYPE

| ORDER NO. | Thread Size | L | ØD ₁ Chuck Connecting DIA. | ØD ₂ | Length Compensation | | Tapping Collets | WEIGHT (kg) | CODE NO. |
|-----------|-------------|----|---------------------------------------|-----------------|---------------------|---------|-----------------|-------------|-----------|
| | | | | | Compression | Tension | | | |
| BT30-WF12 | M2-M14 | 70 | Ø19 | 36 | 7.5 | 7.5 | TC-312 | 0.8 | 3404-050A |
| BT40-WF12 | M2-M14 | 75 | Ø19 | 36 | 7.5 | 7.5 | TC-312 | 1.3 | 3404-050 |
| SK40-WF12 | M2-M14 | 75 | Ø19 | 36 | 7.5 | 7.5 | | 1.3 | 3404-051 |
| BT30-WF20 | M5-M24 | 94 | Ø31 | 53 | 12.5 | 12.5 | TC-820 | 1.3 | 3404-052A |
| BT40-WF20 | M5-M24 | 95 | Ø31 | 53 | 12.5 | 12.5 | TC-820 | 1.8 | 3404-052 |
| SK40-WF20 | M5-M24 | 95 | Ø32 | 53 | 12.5 | 12.5 | TC-820 | 1.8 | 3404-053 |

✳️ Tapping Collet Reducer Adapter : TC820 / TC312-AD

Quick Change Tapping Chucks



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compression compression and tension operated by ball cage.



WF-BT50/SK50 LENGTH COMPENSATION TYPE

| ORDER NO. | Thread Size | L | ØD ₁ Chuck Connecting DIA. | ØD ₂ | Length Compensation | | Collets | WEIGHT (kg) | CODE NO. |
|-----------|-------------|-----|---------------------------------------|-----------------|---------------------|---------|---------|-------------|----------|
| | | | | | Compression | Tension | | | |
| BT50-WF12 | M2-M14 | 85 | Ø19 | 36 | 7.5 | 7.5 | TC-312 | 4 | 3404-060 |
| SK50-WF12 | M2-M14 | 85 | Ø19 | 36 | 7.5 | 7.5 | | 4 | 3404-061 |
| BT50-WF20 | M5-M24 | 105 | Ø31 | 53 | 12.5 | 12.5 | TC-820 | 4.1 | 3404-062 |
| SK50-WF20 | M5-M24 | 105 | Ø31 | 53 | 12.5 | 12.5 | | 4.1 | 3404-063 |
| BT50-WF33 | M14-M36 | 142 | Ø48 | 78 | 20 | 20 | TC-1433 | 5.8 | 3404-064 |

✳️ Tapping Collet Reducer Adapter : TC820 / TC312-AD TC1433 / TC820-AD