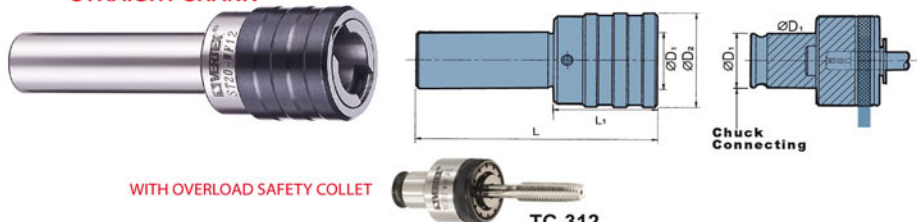


## Quick Change Tapping Chucks

**QUICK CHANGE TAPPING CHUCKS (with length compensation)**  
**STRAIGHT SHANK**



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compensation compression and tension operated by ball cage.



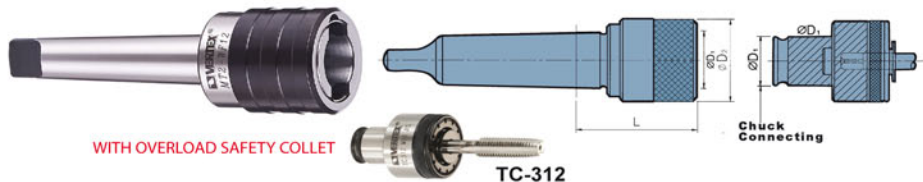
### WF-ST LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	L <sub>1</sub>	ØD <sub>1</sub> Chuck Connecting DIA.	ØD <sub>2</sub>	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
						Compression	Tension			
ST20-WF12	M2-M14	105	40	Ø19	36	7.5	7.5	TC-312	0.4	3404-087
ST32-WF12									0.6	3404-088
ST20-WF20	M5-M24	120	65	Ø31	53	12.5	12.5	TC-820	1	3404-089

※Tapping Collet Reducer Adapter : TC820 / TC312-AD TC1433 / TC820-AD

## Quick Change Tapping Chucks

Solid Type



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compensation compression and tension operated by ball cage.



### WF-MT LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	Morse Taper MT	L	ØD <sub>1</sub> Chuck Connecting DIA.	ØD <sub>2</sub>	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
						Compression	Tension			
MT2-WF12	M2-M14	MT2	47.5	Ø19	36	7.5	7.5	TC-312	0.4	3404-123
MT3-WF12		MT3							0.56	3404-123A
MT4-WF12		MT4							0.86	3404-123B
MT2-WF20	M5-M24	MT2	70	Ø31	53	12.5	12.5	TC-820	0.8	3404-124
MT3-WF20		MT3							0.96	3404-124A
MT4-WF20		MT4							1.5	3404-124B
MT3-WF33	M14-M36	MT3	103	Ø48	78	20	15	TC-1433	2.2	3404-125A
MT4-WF33		MT4							2.76	3404-125

※Tapping Collet Reducer Adapter : TC820 / TC312-AD TC1433 / TC820-AD