

## Quick Change Tapping Chucks

QUICK CHANGE TAPPING CHUCKS

Solid Type

MORSE TAPER SHANK

- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compensation compression and tension operated by ball cage.



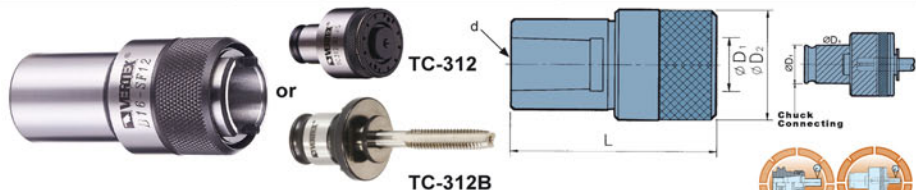
### ST-SF- TYPE SOLID RIGID TAPPING TYPE

ORDER NO.	Thread Size	L	L1	ØD1 Chuck Connecting DIA.	ØD2	Collets	WEIGHT (kg)	CODE NO.
ST20-SF12	M2-M14	104	70	Ø19	34	TC-312	0.3	3404-140
ST32-SF12		106		Ø19		TC-312B	0.66	3404-140A
ST20-SF20	M5-M24	105		Ø31	50	TC-820	0.74	3404-141
ST32-SF20				Ø31		TC-820B	1.02	3404-141A
ST32-SF33	M14-M36	169	Ø48	76	TC-1433 TC-1433B	2.86	3404-142A	



### MT-SF- TYPE SOLID RIGID TAPPING TYPE, NO LENGTH COMPENSATION

ORDER NO.	Thread Size	Morse Taper MT	L	ØD1 Chuck Connecting DIA.	ØD2	Collets	WEIGHT (kg)	CODE NO.
MT2-SF12	M2-M14	MT2	45	Ø19	34	TC-312 TC-312B	0.3	3404-120
MT3-SF12		MT3					0.8	3404-120A
MT4-SF12		MT4	46			0.8	3404-120B	
MT2-SF20	M5-M24	MT2	70	Ø31	50	TC-820 TC-820B	0.6	3404-121A
MT3-SF20		MT3	75				0.8	3404-121
MT4-SF20		MT4	75			1.18	3404-121B	
MT3-SF33	M14-M36	MT3	99	Ø48	74	TC-1433 TC-1433B	0.84	3404-122A
MT4-SF33		MT4	99				2.2	3404-122



### JTA-SF- B16-SF RIGID TAPPING TYPE

ORDER NO.	Thread Size	L	ØD1 Chuck Connecting DIA.	ØD2	d	Collets	WEIGHT (kg)	CODE NO.
JTA6-SF12	M2-M14	66	Ø19	32	JT6	TC-312 TC-312B	0.3	3404-130
B16-SF12					B16		0.22	3404-130A
B12-SF12		61			B12	0.2	3404-130B	

※ Tapping Collet Reducer Adapter : TC820 / TC312-AD TC1433 / TC820-AD