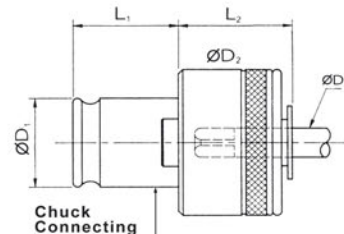


Quick Change Tapping Collet



QUICK CHANGE TAP COLLETS
(with overload safety collet)



CHUCK SUIT FOR DIA. ØD1
TC-312,312B IS Ø19 MM
TC-820,820B IS Ø31 MM
TC-1433,1433B IS Ø48 MM

Tapping Collet
Reducer / Adapter

This adapter is for transforming
This adapter allows the VAT-tapping
spindle to use smaller size.
Transforming the big tapping size to
smaller one.
Large range type for tap M3-M24,
TC312, TC820, TC1433
COST SAVING!
Please see the page C118



- Torque is factory-set to protect the tap. Small adjustments can be made by a trained user to accommodate tap strength and material variations.
- Collet stops driving when set torque is exceeded.
- Every tap needs a match size tapping collet.
- ØD1 is chuck suit for dia.

Connecting Size List

QUICK CHANGE TAP COLLETS
(with overload safety collet)



JIS SYSTEM SIZE ※ORDER NO. SAME COLOR ARE INTER-CHANGEABLE

1PC ± 0.18kg

Size	Thread	Tap Shank		Ø D1	L1	L2	ORDER NO.	CODE NO.	ØD x □ Size same as JIS inch or mm
		ØD	□						
TC 312 (#1)	M2	3	2.5	Suit for DIA. 19	22	25	312-00	3404-200A	
	M3	4	3.2				312-01	3404-200	W1/8"
	M4	5	4				312-02	3404-201	M4.5
	M5	5.5	4.5				312-03	3404-202	M5.5, W3/16"
	M6	6	4.5				312-04	3404-203	W1/4", UNC1/4"
	M7	6.2	5				312-05	3404-204	M8
	M8	6.2	5				312-06	3404-205	M7
	M9	7	5.5				312-07	3404-206	M10, W3/8", UNC3/8"
	M10	7	5.5				312-08	3404-207	M9, W3/8", UNC3/8"
	M11	8	6				312-09	3404-208	W7/16", PT1/8", PS1/8", PF1/8", UNC7/16"
	M12	8.5	6.5				312-10	3404-209	
	•M14	10.5	8				•312-11	3404-210	M15, W9/16", UNC9/16"
	•M15	10.5	8				•312-12	3404-211	M14, W9/16", UNC9/16"
	UNC 1/4	6	4.5				312-13	3404-212	M6, W1/4"
	UNC 5/16	6.1	5				312-14	3404-213	
	UNC 3/8	7	5.5				312-15	3404-214	M9, M10, W3/8"
	UNC 7/16	8	6				312-16	3404-215	M11, W7/16", PT1/8", PS1/8", PF1/8"
	UNC 1/2	9	7				312-17	3404-216	W1/2"
	•UNC 9/16	10.5	8				•312-18	3404-217	M14, M15, W9/16"
	PT 1/8	8	6				312-19	3404-218	M11, W7/16, PS1/8", PF1/8", UNC7/16"
PT 1/4	11	9	312-20	3404-219	PS1/4, PF1/4				