

TURNING

SNMG



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
SNMG 120408 NX	LT 1000	●	◐		PVD		T0003011
	LT 1005	●	◐		CVD		T0004077
	LT 1025	●	◐		CVD		T0004134
SNMG 120408 NN	LT 1000	●	◐		PVD		T0001921
	LT 1005	●	◐		CVD		T0004076
	LT 1025	●	◐		CVD		T0004133
SNMG 120412 NN	LT 1000	●	◐		PVD		T0001922
	LT 1005	●	◐		CVD		T0004078
	LT 1025	●	◐		CVD		T0004136

ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
SNMG 120408 NN	LT 10	●	◐		PVD		T0000322
SNMG 120412 NN	LT 10	●	◐		PVD		T0000323



STABLE CONDITIONS

- RECOMMENDED
- ◐ ACCEPTABLE
- NOT RECOMMENDED



INTERRUPTED CUT

- RECOMMENDED
- ◐ ACCEPTABLE
- NOT RECOMMENDED

Vc



RECOMMENDED SPEED



MODERATE



LOW TO MODERATE

MODERATE TO HIGH

ORDERING EXAMPLE

QUANTITY 10 PIECES
 DESIGNATION + GRADE CCMT 060204 NN LT 1000
 CATALOG NUMBER T0001888