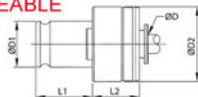


## Quick Change Tapping Collet



※ORDER NO. SAME COLOR ARE INTER-CHANGEABLE



With Overload Safety Collet



### ISO 529/2283 Type

TC-312

\*Custom-build products are available on request.

ORDER NO.	Size	TC312 ISO 529/2283 Tap	Tap Shank ØD □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as ISO 529
312-211	TC 312 ISO 529/2283	M3	2.24 1.8	M3-M14	22.5	25	Suit for DIA. 19	32	3404-631	
312-221		M3.5	2.5 2.0						3404-632	M1-M2, M2
312-231		M4	3.15 2.5						3404-633	M3
312-241		M4.5	3.55 2.8						3404-634	M3.5
312-251		M5	4.0 3.15						3404-635	M4
312-261		M6	4.5 3.55						3404-636	M4.5
312-271		M7	5.6 4.5						3404-637	
312-281		M8	6.3 5.0						3404-638	M6
312-291		M9	7.1 5.6						3404-639	M7
312-301		M10	8.0 6.3						3404-640	M8
312-311		M12	9.0 7.1						3404-641	M9
312-321		M14	11.2 9.0						3404-642	

ORDER NO.	Size	TC820 ISO 529/2283 Tap	Tap Shank ØD □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as ISO 529 / 2283	ØD x □ Size same as ISO 529
820-211	TC 820 ISO 529/2283	M8	6.3 5.0	M8-M24	35	30.5	Suit for DIA. 31	50	3404-651	M6	
820-221		M9	7.1 5.6						3404-652	M7	
820-231		M10	8.0 6.3						3404-653	M8	
820-241		M12	9.0 7.1						3404-654	M9	
820-251		M14	11.2 9.0						3404-655		
820-261		M16	12.5 10.0						3404-656		
820-271		M18	14.0 11.2						3404-657	M20	
820-291		M20	14.0 11.2						3404-658	M18	
820-301		M22	16.0 12.5						3404-659		
820-311		M24	18.0 14.0						3404-660		

ORDER NO.	Size	TC1433 ISO 529/2283 Tap	Tap Shank ØD □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as ISO 529 / 2283
1433-011	TC 1433 ISO 529/2283	M14	11.2 9.0	M14-M36	55.5	45	Suit for DIA. 48	72	3404-671	
1433-021		M16	12.5 10.0						3404-672	
1433-031		M18	14.0 11.2						3404-673	M20
1433-041		M20	14.0 11.2						3404-674	M18
1433-051		M22	16.0 12.5						3404-675	
1433-061		M24	18.0 14.0						3404-676	
1433-071		M27	20.0 16.0						3404-677	M30
1433-081		M30	20.0 16.0						3404-678	M27
1433-091		M33	22.4 18.0						3404-679	
1433-101		M36	25.0 20.0						3404-680	

### ISO 529 Type

ORDER NO.	Size	TC312 IOS 529 Tap	Tap Shank ØD □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as ISO 529 / 2283	ØD x □ Size same as ISO 529
312-011	TC 312 ISO 529	M1-M2	2.5 2.0	M1-M14	22.5	25	Suit for DIA. 19	32	3404-601	M3.5	M2
312-011A		M2	2.5 2.0						3404-601A	M3.5	M1-M2
312-021		M2.2-M2.5	2.8 2.24						3404-602		M2.5
312-021A		M2.5	2.8 2.24						3404-602A		M2.2-M2.5
312-031		M3	3.15 2.5						3404-603	M4	
312-041		M3.5	3.55 2.8						3404-604	M4.5	
312-051		M4	4.0 3.15						3404-605	M5	
312-061		M4.5	4.5 3.55						3404-606	M6	
312-071		M5	5.0 4.0						3404-607		
312-081		M6	6.3 5.0						3404-608	M8	
312-091		M7	7.1 5.6						3404-609	M9	
312-101		M8	8.0 6.3						3404-610	M10	
312-111	M9	9.0 7.1	3404-611	M12							
312-121	M10	10.0 8.0	3404-612								

ORDER NO.	Size	TC820 ISO 529 Tap	Tap Shank ØD □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as ISO 529 / 2283
820-011	TC 820 ISO 529	M6	6.3 5.0	M6-M24	35	30.5	Suit for DIA. 31	50	3404-621	M8
820-021		M7	7.1 5.6						3404-622	M9
820-031		M8	8.0 6.3						3404-623	M10
820-041		M9	9.0 7.1						3404-624	M12
820-051		M10	10.0 8.0						3404-625	

TAPPING CHUCKS