

TURNING

TCMT



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
TCMT 110204 NN	LT 1000	●	●		PVD		T0001924
TCMT 110208 NN	LT 1000	●	●		PVD		T0001925
TCMT 16T304 NN	LT 1000	●	●		PVD		T0001927
TCMT 16T308 NN	LT 1000	●	●		PVD		T0001928
TCMT 16T312 NN	LT 1000	●	●		PVD		T0001929

ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
TCMT 110204 NN	LT 10	●	●		PVD		T0000477
TCMT 110208 NN	LT 10	●	●		PVD		T0000478
TCMT 16T304 NN	LT 10	●	●		PVD		T0000479
TCMT 16T308 NN	LT 10	●	●		PVD		T0000068
TCMT 16T312 NN	LT 10	●	●		PVD		T0001774

TNMA



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
TNMA 160408	LT 1005	●	●		CVD		T0002837
TNMA 160412	LT 1005	●	●		CVD		T0003238

MATERIAL GROUP

	STEEL		HIGH TEMP ALLOYS
	STAINLESS STEEL		HARDENED MATERIAL
	CAST IRON		ALU (>6%Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DOC / FEED

