

TURNING

VBMT



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
VBMT 110304 NN	LT 1000	●	⦿		PVD		T0001942
VBMT 160404 NN	LT 1000	●	⦿		PVD		T0001943
VBMT 160408 NN	LT 1000	●	⦿		PVD		T0001944

ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
VBMT 110304 NN	LT 10	●	⦿		PVD		T0001460
VBMT 160404 NN	LT 10	●	⦿		PVD		T0000070
VBMT 160408 NN	LT 10	●	⦿		PVD		T0000071

VCMT



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
VCMT 160404 NN	LT 1000	●	⦿		PVD		T0001945
VCMT 160408 NN	LT 1000	●	⦿		PVD		T0001946

ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
VCMT 160404 NN	LT 10	●	⦿		PVD		T0001102
VCMT 160408 NN	LT 10	●	⦿		PVD		T0001103

MATERIAL GROUP

STEEL	HIGH TEMP ALLOYS
STAINLESS STEEL	HARDENED MATERIAL
CAST IRON	ALU (>8%Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DOC / FEED

