

TURNING

W N M P



MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
WNMP 060404 NN	LT 1000	●	○		PVD		T0001954
WNMP 060408 NN	LT 1000	○	○		PVD		T0001955
WNMP 080408 NN	LT 1000	●	○		PVD		T0001956
	LT 1005	●	○		CVD		T0004106
	LT 1025	●	○		CVD		T0004157

ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
WNMP 060404 NN	LT 10	●	○				T0000306
WNMP 060408 NN	LT 10	●	○		PVD		T0000307
WNMP 080408 NN	LT 10	●	○		PVD		T0000308

MATERIAL GROUP

	STEEL		HIGH TEMP ALLOYS
	STAINLESS STEEL		HARDENED MATERIAL
	CAST IRON		ALU(>8%Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DEPTH OF CUT



STABLE CONDITIONS

- RECOMMENDED
- ◐ ACCEPTABLE
- NOT RECOMMENDED



INTERRUPTED CUT

- RECOMMENDED
- ◐ ACCEPTABLE
- NOT RECOMMENDED



RECOMMENDED SPEED

- MODERATE
- LOW TO MODERATE
- MODERATE TO HIGH

ORDERING EXAMPLE

QUANTITY 10 PIECES
 DESIGNATION + GRADE CCMT 060204 NN LT 1000
 CATALOG NUMBER T0001888