

THREAD TURNING

PARTIAL PROFILE 60°



DESIGNATION	GRADE	PITCH RANGE		L mm	DIMENSIONS			CATALOG #
		mm	TPI		I.C.	A	B	
EXTERNAL								
A60 ER16	LT 10	0.5 - 1.5	48 - 16	16	9.5	0.8	0.9	TH000004
G60 ER16	LT 10	1.75 - 3.0	14 - 8	16	9.5	1.2	1.7	TH000010
AG60 ER16	LT 10	0.5 - 3.0	48 - 8	16	9.5	1.2	1.7	TH000016
N60 ER 22	LT 10	3.5 - 5.0	7 - 5	22	12.7	1.7	2.5	TH000116
INTERNAL								
A60 IR11	LT 10	0.5 - 1.5	48 - 16	11	6.3	0.8	0.9	TH000001
A60 IR16	LT 10	0.5 - 1.5	48 - 16	16	9.5	0.8	0.9	TH000007
G60 IR16	LT 10	1.75 - 3.0	14 - 8	16	9.5	1.2	1.7	TH000013
AG60 IR16	LT 10	0.5 - 3.0	48 - 8	16	9.5	1.2	1.7	TH000019
N60 IR 22	LT 10	3.5 - 5.0	7 - 5	22	12.7	1.7	2.5	TH000119

PARTIAL PROFILE 55°



DESIGNATION	GRADE	PITCH RANGE		L mm	DIMENSIONS			CATALOG #
		mm	TPI		I.C.	A	B	
EXTERNAL								
AG55 ER16	LT 10	0.5 - 3.0	48 - 8	16	9.5	1.2	1.7	TH000022
N55 ER22	LT 10	3.5 - 5.0	7 - 5	22	12.7	1.7	2.5	TH000120
INTERNAL								
AG55 IR16	LT 10	0.5 - 3.0	48 - 8	16	9.5	1.2	1.7	TH000025
N55 IR22	LT 10	3.5 - 5.0	7 - 5	22	12.7	1.7	2.5	TH000121

CUTTING DATA



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