

THREAD TURNING

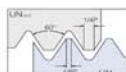
UN



EXTERNAL RIGHT



INTERNAL RIGHT



ANSI B1.1-1982

DESIGNATION	GRADE	TPI	L mm	DIMENSIONS			CATALOG #
				I.C.	A	B	
EXTERNAL							
UN 12 ER16	LT 10	20	16	9.525	0.8	0.9	TH000088
UN 16 ER16	LT 10	16	16	9.525	0.9	1.1	TH000082
UN 20 ER16	LT 10	12	16	9.525	1.1	1.4	TH000076
INTERNAL							
UN 12 IR16	LT 10	20	16	9.525	0.8	0.9	TH000091
UN 16 IR16	LT 10	16	16	9.525	0.9	1.1	TH000085
UN 20 IR16	LT 10	12	16	9.525	1.1	1.4	TH000079

TRAPEZ



EXTERNAL RIGHT



INTERNAL RIGHT



DIN 103:1977
ISO 2901:1993

DESIGNATION	GRADE	PITCH mm	L mm	DIMENSIONS			CATALOG #
				I.C.	A	B	
EXTERNAL							
TR 3.0 ER16	LT 10	3.00	16	9.525	1.3	1.5	TH000149
TR 4.0 ER22	LT 10	4.00	22	12.70	1.7	1.9	TH000150
INTERNAL							
TR 3.0 IR16	LT 10	3.00	16	9.525	1.3	1.5	TH000151
TR 4.0 IR22	LT 10	4.00	22	12.70	1.7	1.9	TH000152

CUTTING DATA



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