

## MILLING

# SPKN



### MAGIA

| DESIGNATION    | GRADE   | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|----------------|---------|-------------|---------------|-------------|-------------------------|-----------|
| SPKN 1203 EDTR | LT 3000 | -           | 4             | LT 750      |                         | M0004036  |
| SPKN 1204 EDTR | LT 3000 | -           | 4             | -           |                         | M0004181  |
| SPKN 1504 EDTR | LT 3000 | -           | 4             | -           |                         | M0004037  |

### ALPHA

| DESIGNATION    | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|----------------|-------|-------------|---------------|-------------|-------------------------|-----------|
| SPKN 1203 EDTR | LT 30 | -           | 4             | LT 750      |                         | M0000046  |
| SPKN 1204 EDTR | LT 30 | -           | 4             | -           |                         | M0000047  |
| SPKN 1504 EDTR | LT 30 | -           | 4             | -           |                         | M0001673  |

# SPKR



### MAGIA

| DESIGNATION    | GRADE   | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|----------------|---------|-------------|---------------|-------------|-------------------------|-----------|
| SPKR 1203 EDTR | LT 3000 | -           | 4             | LT 750      |                         | M0004038  |
| SPKR 1204 EDTR | LT 3000 | -           | 4             | -           |                         | M0004182  |

### ALPHA

| DESIGNATION    | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|----------------|-------|-------------|---------------|-------------|-------------------------|-----------|
| SPKR 1203 EDTR | LT 30 | -           | 4             | LT 750      |                         | M0000048  |
| SPKR 1204 EDTR | LT 30 | -           | 4             | -           |                         | M0000049  |

#### MATERIAL GROUP

|                 |                   |
|-----------------|-------------------|
| STEEL           | HIGH TEMP ALLOYS  |
| STAINLESS STEEL | HARDENED MATERIAL |
| CAST IRON       | ALUC (>8%Si)      |

#### CUTTING SPEED



#### DOC / FEED



#### ORDERING EXAMPLE

|                     |                        |
|---------------------|------------------------|
| QUANTITY            | 10 PIECES              |
| DESIGNATION + GRADE | CCMT 060204 NN LT 1000 |
| CATALOG NUMBER      | T0001888               |