

## MILLING

### ALPHA

| DESIGNATION                   | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|-------------------------------|-------|-------------|---------------|-------------|-------------------------|-----------|
| APKT 100304 PDTR              | LT 30 | 0.40        | 2             | LT 741      |                         | M0002920  |
| APKT 100308 PDTR <sup>1</sup> | LT 30 | 0.80        | 2             | LT 741      |                         | M0002918  |
| APKT 100312 PDTR              | LT 30 | 1.20        | 2             | LT 741      |                         | M0002921  |
| APKT 100316 PDTR              | LT 30 | 1.60        | 2             | LT 741      |                         | M0003094  |
| APKT 100332 PDTR              | LT 30 | 3.20        | 2             | LT 745      |                         | M0002922  |
| APKT 100340 PDTR              | LT 30 | 4.00        | 2             | LT 745      |                         | M0002923  |
| APKT 1604 PDTR                | LT 30 | 0.95        | 2             | -           |                         | M0000021  |
| APKT 160408 PDTR <sup>1</sup> | LT 30 | 0.80        | 2             | LT 731      |                         | M0000022  |
| APKT 160416 PDTR              | LT 30 | 1.60        | 2             | LT 731      |                         | M0000172  |
| APKT 160424 PDTR <sup>1</sup> | LT 30 | 2.40        | 2             | LT 731      |                         | M0003833  |
| APKT 160432 PDTR              | LT 30 | 3.20        | 2             | LT 737      |                         | M0001569  |
| APKT 1705 PETR                | LT 30 | 0.80        | 2             | LT 737      |                         | M0001810  |

#### MATERIAL GROUP

|                 |                   |
|-----------------|-------------------|
| STEEL           | HIGH TEMP ALLOYS  |
| STAINLESS STEEL | HARDENED MATERIAL |
| CAST IRON       | ALU(>8%Si)        |

#### CUTTING SPEED



#### DOC / FEED



#### ORDERING EXAMPLE

|                     |                        |
|---------------------|------------------------|
| QUANTITY            | 10 PIECES              |
| DESIGNATION + GRADE | CCMT 060204 NN LT 1000 |
| CATALOG NUMBER      | T0001888               |