

TURNING

## DCMT



### MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
DCMT 070204 NN	LT 1000	●	●		PVD		T0001902
DCMT 11T304 NN	LT 1000	●	●		PVD		T0001903
DCMT 11T308 NN	LT 1000	●	●		PVD		T0001904

### ALPHA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
DCMT 070204 NN	LT 10	●	●		PVD		T0000064
DCMT 11T304 NN	LT 10	●	●		PVD		T0000065
DCMT 11T308 NN	LT 10	●	●		PVD		T0000721

## DNMA



### MAGIA

DESIGNATION	GRADE			Vc	PVD/CVD	MATERIAL RECOMMENDATION	CATALOG #
DNMA 150608	LT 1005	●	●		CVD		T0003241
DNMA 150612	LT 1005	●	●		CVD		T0003242

MATERIAL GROUP

STEEL	HIGH TEMP ALLOYS
STAINLESS STEEL	HARDENED MATERIAL
CAST IRON	ALU(+TiN-Si)

COOLANT



CHIPBREAKER



CUTTING SPEED



DOC / FEED

