

Quick Change Tool Post & Holders-Italian Style

NEW

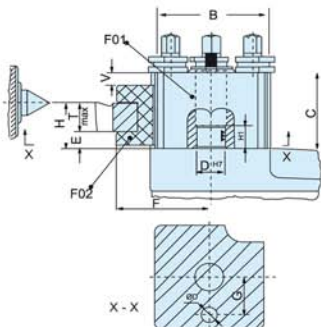


Italian Style

- The main block is assembled with cast-hardened steel, secured rigidly by the latch carriage machine steel bolt.
- The main block has 4 slide openings for inserting the proper tool holder; these can be securely fastened by a simple and safe eccentric device, which also adjusts the height for each tool holder.
- The tool shank is securely held by 4 hardened screws. The simplicity and fast tool changing increase the production of lathe turning.
- No chatter or vibrations.
- This style is interchangeable with Rapidue and STM.

Complete set includes:

- 1 pieces Tool post
- 3 pieces of turning holders
- 1 piece of Round shanks
- Standard spanners



MAIN BODY DIMENSIONS

ORDER NO.	Lathe swing	B	D ^{H7}	H		C	E	T _{max}	F	V _{max}	Ø _{max}	Morse NO.	ØD	G	H1	□
				Min	Max											
VTP-M	180-250	57.7	18	24	34	45	8	16	56	10	14	1	7	27	18	70
VTP-AR-AP	250-300	64.5	18	25	41	56	9	16	63	16	16	1	8	30	16	80
VTP-A	250-350	82.0	24	32	42	60	12	20	75	10	18	2	10	35	20	100
VTP-BR-BP	300-380	91.6	28	38	53	75	13	25	90	17	20	3	10	40	20	115
VTP-B	350-500	100.0	30	47	65	85	15	32	100	15	24	3	12	48.2	25	127
VTP-C	500-650	115.3	38	51	72	94	19	32	108	24	26	4	14	58.2	26	145

SET TYPE

ORDER NO.	5-PIECE SETS EACH SET INCLUDES	G.W. kgs	CODE NO.
VTP-M	1 x F01-M, 3 x F02-M AND 1 x F03-M	3.1	5006-890
VTP-AR-AP	1 x F01-AR-AP, 3 x F02-AR-AP AND 1 x F03-AR-AP	4.5	5006-891
VTP-A	1 x F01-A, 3 x F02-A AND 1 x F03-A	9.3	5006-892
VTP-BR-BP	1 x F01-BR-BP, 3 x F02-BR-BP AND 1 x F03-BR-BP	13.2	5006-893
VTP-B	1 x F01-B, 3 x F02-B AND 1 x F03-B	17.5	5006-894
VTP-C	1 x F01-C, 3 x F02-C AND 1 x F03-C	23.0	5006-895