













Tool Maker Vise (STAINLESS)

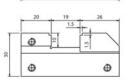






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MATERIAL LENGHT WIDTH OPENING HEIGHT

Tool makers vise of mini type which can be put in a bigger vise to process the small and precise workpiece. Also it can be used in an E.D.M. machine and grinding machine. Squareness and parallelism: within ±0.003 / 100 mm X Not 100% magnetic proof

WEIGHT

(kgs)

0.3

HARDEN

HRC 56°-58

TOOL MAKER VISE

Tool Maker Vise (STAINLESS)

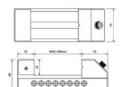
SUS 440

VSTV-10V

	(kgs)	
2008-075	4.5	VBST-30
Consultation of the last of th		

ORDER NO WEIGHT CODE NO

Material: SUS 440 Hardness: HRC 58°~60° Squareness: Within 0.005 / 100 mm X Not 100% magnetic proof



MINI TYPE FOR EDM

CODE NO.

2008-070

	Unit:mm
TOL	ERANCE
Α	±0.004 mm
В	±0.005 mm
С	±0.005 mm
D	±0.005 mm
E	±0.005 mm
F	±0.005 mm
G	±0.005 mm

FOR EDM

Tool Maker Vise (STAINLESS)

Material: SUS 440

- Hardness: HRC 56°
- Squareness: Within 0.005 / 100 mm
- It was made by tool steel of stainless steel system and was precision ground after hardened by heat treatment.So, it will not be rusted even permeation.
- The vise can clamp workpiece by moveable Jaw without lifting. It is easier and convenient for processing small workpieces.

X Not 100% magnetic proof



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ORDER NO.	MATERIAL	LENGHT	HEIGHT	JAW OPENIG	JAW WIDTH	JAW HEIGHT	HARDEN	WEIGHT (kgs)	CODE NO.
VSTV-20	SUS440	100	35	50	35	17	HRC56°	1.2	2008-079
VSTV-25		160	62	80	70	29	HKC50°	4.4	2008-080