

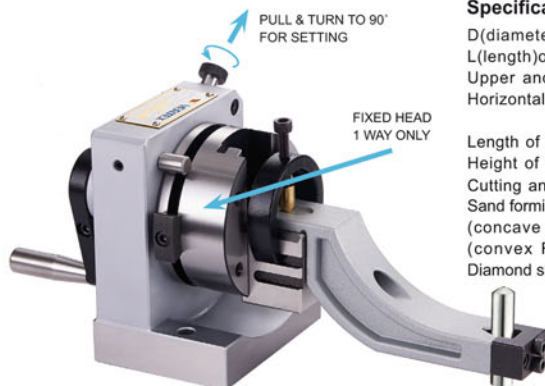


## Punch Former



ORDER NO. V-PS  
CODE NO. 2001-010

1 WAY Ø30 THROUGH HOLE



### Specification

D(diameter) of the pressed part of the punch...4-30mm  
L(length) of the pressed part of the punch...above 22mm  
Upper and lower movement span of V block...25mm  
Horizontal movement span of V block(one side)...12.5mm  
(two side)...25mm  
Length of V block .....30mm  
Height of the rotary central axis.....15mm  
Cutting and dividing.....24 equal pieces(15")  
Sand forming of the forming lever  
(concave R).....100mmR  
(convex R).....48mmR  
Diamond sharpening knife : (small diameter)60x50(1/10carat)  
(large diameter)100x50(1/4carat)

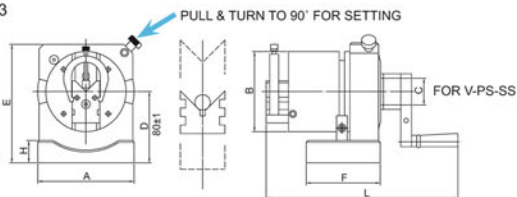
PUNCH FORMER

\*Except for the handle and graduation scale all metal is special hard tool steel (SKS-2) heat treated at HRC 63

\*V block can be disassembled for use separately.

V-PS the center through hole is ø30mm

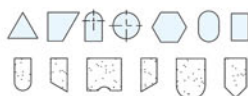
V-PS allows go through from the center of grip, to clamp a more longer punch ejector pin, it can go deep into of the grip position directly. To assemble an ARM with the main body, any combination of radial form of the grinding wheel may be dressed accurately by easy operation.



ORDER NO.	A	B	C	D	E	F	H	L	WEIGHT (kgs)	CODE NO.
V-PS	108	Ø90	Ø30	80-81	133	83	25	197	8.7	2001-010

Application grinding wheel style:

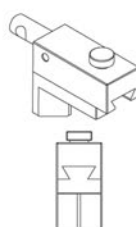
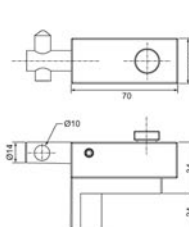
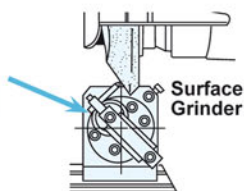
FOR INJECTOR PIN



## Special Part Accessory For Angular Dressing

ORDER NO. V-PF  
Without Diamond

CODE NO. 2001-020  
WEIGHT: 0.7KG



The Wheel angular dressing