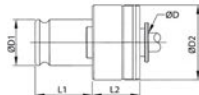


Quick Change Tapping Collet



※ORDER NO. SAME COLOR ARE INTER-CHANGEABLE



- Torque is factory-set to protect the tap for which a particular collet is designed. Small adjustments can be made by a trained user to accommodate tap strength and material variations.
- Collet stops driving when set torque is exceeded.
- Every tap needs a match size tapping collet.
- ØD1 is chuck suit for dia.

With Overload Safety Collet



DIN 371 Type

ORDER NO.	Size	TC312 DIN 371 Tap	Tap Shank ØD	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 371	
312-01D	TC 312 DIN 371	M1-M1.8	2.5 2.1	M1-M14	22.5	25	Suit for DIA. 19	32	3404-501	Size same as DIN 371	
312-02D		M2-M2.5	2.8 2.1						3404-502		M2, M2.5
312-02DA		M2	2.8 2.1						3404-502A		M2-M2.5, M2.5
312-02DB		M2.5	2.8 2.1						3404-502B		M2, M2-M2.5
312-03D		M3	3.5 2.7						3404-503		
312-04D		M3.5	4.0 3.4						3404-504		
312-05D		M4	4.5 3.4						3404-505		
312-06D		M4.5	6.0 4.9						3404-506		M5, M6
312-07D		M5	6.0 4.9						3404-507		M4.5, M6
312-08D		M6	6.0 4.9						3404-508		M4.5, M5
312-09D	M8	8.0 6.2	3404-509								
312-10D	M10	10.0 8.0	3404-510								
ORDER NO.	Size	TC820 DIN 371 Tap	Tap Shank ØD	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 371	
820-01D	TC 820 DIN 371	M5	6.0 4.9	M5-M24	35	30.5	Suit for DIA. 31	50	3404-521	M6	
820-02D		M6	6.0 4.9						3404-522	M5	
820-03D		M8	8.0 6.2						3404-523		
820-04D		M10	10.0 8.0						3404-524		

DIN 376 Type

*Custom-build products are available on request.

ORDER NO.	Size	TC312 DIN 376 Tap	Tap Shank ØD	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 376	
312-21D	TC 312 DIN 376	M3.5	2.5 2.1	M3-M14	22.5	25	Suit for DIA. 19	32	3404-531	Size same as DIN 376	
312-22D		M4	2.8 2.1						3404-532		
312-23D		M4.5	3.5 2.7						3404-533		M5
312-24D		M5	3.5 2.7						3404-534		M4.5
312-25D		M6	4.5 3.4						3404-535		
312-26D		M7	5.5 4.3						3404-536		
312-27D		M8	6.0 4.9						3404-537		
312-28D		M10	7.0 5.5						3404-538		
312-29D		M12	9.0 7.0						3404-539		
312-30D		M14	11.0 9.0						3404-540		
ORDER NO.	Size	TC820 DIN 376 Tap	Tap Shank ØD	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 376	
820-21D	TC 820 DIN 376	M8	6.0 4.9	M8-M24	35	30.5	Suit for DIA. 31	50	3404-551	Size same as DIN 376	
820-22D		M10	7.0 5.5						3404-552		
820-23D		M12	9.0 7.0						3404-553		
820-24D		M14	11.0 9.0						3404-554		
820-25D		M16	12.0 9.0						3404-555		
820-26D		M18	14.0 11.0						3404-556		
820-27D		M20	16.0 12.0						3404-557		
820-28D		M22	18.0 14.5						3404-558		M24
820-29D		M24	18.0 14.5						3404-559		M22
ORDER NO.		Size	TC1433 DIN 376 Tap						Tap Shank ØD		Capacity
1433-01D	TC 1433 DIN 376	M14	11.0 9.0	M14-M36	55.5	45	Suit for DIA. 48	72	3404-571	Size same as DIN 376	
1433-02D		M16	12.0 9.0						3404-572		
1433-03D		M18	14.0 11.0						3404-573		
1433-04D		M20	16.0 12.0						3404-574		
1433-05D		M22	18.0 14.5						3404-575		M24
1433-06D		M24	18.0 14.5						3404-576		M22
1433-07D		M27	20.0 16.0						3404-577		
1433-08D		M30	22.0 18.0						3404-578		
1433-09D		M33	25.0 20.0						3404-579		
1433-10D		M36	28.0 22.0						3404-580		