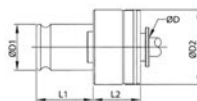


Quick Change Tapping Collet

QUICK CHANGE TAP COLLETS



With Overload Safety Collet

ANSI TYPE

ORDER NO.	Size	TC312 ANSI Tap	Tap Shank				Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)	CODE NO.	ØD x □ Size same as ANSI
			ØD		□								
			inch	mm	inch	mm							
TC312-#5-ANSI	TC312 ANSI	#5	0.141	3.581	0.11	2.794	#5~#14	21.5	Suit for DIA 19.0		3404-701	UNC1/8", M3, M3.15	
TC312-#6-ANSI		#6	0.141	3.581	0.11	2.794					3404-702	M3.5	
TC312-#8-ANSI		#8	0.168	4.267	0.131	3.327					3404-703	UNC5/32", M4	
TC312-#10-ANSI		#10	0.194	4.928	0.152	3.861					3404-704	UNC3/16", M4.5, M5	
TC312-#12-ANSI		#12	0.220	5.588	0.165	4.191					3404-705		
TC312-#14-ANSI		#14	0.255	6.477	0.191	4.851					3404-706	UNC1/4", M6, M6.3	
TC312-M3-ANSI		M3	0.141	3.581	0.11	2.794	M3~M14				3404-707	#5, UNC1/8", M3.15	
TC312-M4-ANSI		M4	0.168	4.267	0.131	3.327					3404-708	#8, UNC5/32"	
TC312-M5-ANSI		M5	0.194	4.928	0.152	3.861					3404-709	#10, UNC3/16", M4.5	
TC312-M6-ANSI		M6	0.255	6.477	0.191	4.851					3404-710	#14, UNC1/4", M6.3	
TC312-M8-ANSI		M8	0.318	8.077	0.238	6.045					3404-711	UNC5/16", M7	
TC312-M10-ANSI		M10	0.323	8.204	0.242	6.147					3404-712	UNC7/16"	
TC312-M12-ANSI		M12	0.367	9.322	0.275	6.985					3404-713	UNC1/2", M12.5	
TC312-M14-ANSI		M14	0.429	10.897	0.322	8.179					3404-714	UNC9/16"	
TC312-UNC1/8-ANSI	UNC1/8	0.141	3.581	0.11	2.794	UNC1/8 ~ UNC9/16	25.0	32.0	3404-715	#5, M3, M3.15			
TC312-UNC3/16-ANSI	UNC3/16	0.194	4.928	0.152	3.861				3404-716	#10, M4.5, M5			
TC312-UNC1/4-ANSI	UNC1/4	0.255	6.477	0.191	4.851				3404-717	#14, M6, M6.3			
TC312-UNC5/16-ANSI	UNC5/16	0.318	8.077	0.238	6.045				3404-718	M7, M8			
TC312-UNC7/16-ANSI	UNC7/16	0.323	8.204	0.242	6.147				3404-719	M10			
TC312-UNC1/2-ANSI	UNC1/2	0.367	9.322	0.275	6.985				3404-720	M12, M12.5			
TC312-UNC3/8-ANSI	UNC3/8	0.381	9.677	0.286	7.264				3404-721				
TC312-UNC9/16-ANSI	UNC9/16	0.429	10.897	0.322	8.179				3404-722	M14			

ANSI TYPE

ORDER NO.	Size	TC820 ANSI Tap	Tap Shank				Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)	CODE NO.	ØD x □ Size same as ANSI
			ØD		□								
			inch	mm	inch	mm							
TC820-UNC7/16-ANSI	TC820 ANSI	UNC7/16	0.323	8.204	0.242	6.147	UNC7/16 ~ UNC7/8	35.0	Suit for DIA 31.0		3404-731	M10	
TC820-UNC1/2-ANSI		UNC1/2	0.367	9.322	0.275	6.985					3404-732	M12, M12.5	
TC820-UNC3/8-ANSI		UNC3/8	0.381	9.677	0.286	7.264					3404-733		
TC820-UNC9/16-ANSI		UNC9/16	0.429	10.897	0.322	8.179					3404-734	M14	
TC820-UNC5/8-ANSI		UNC5/8	0.480	12.192	0.36	9.144					3404-735	M16	
TC820-UNC11/16-ANSI		UNC11/16	0.542	13.767	0.406	10.312	M6~M24	34.0	50.0		3404-736	M18	
TC820-UNC3/4-ANSI		UNC3/4	0.590	14.986	0.442	11.227					3404-737		
TC820-UNC13/16-ANSI		UNC13/16	0.652	16.561	0.489	12.421					3404-738	M20	
TC820-UNC7/8-ANSI		UNC7/8	0.697	17.704	0.523	13.284					3404-739	M22	