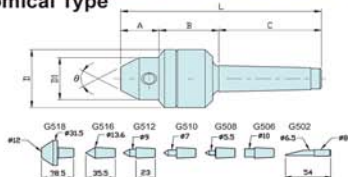


Inter-Changeable Point Rolling Center

Economical Type

NEW



- 7 points / set
- Concentricity : $\pm 0.008\text{mm}$
- With high grade bearing

※Suggested tailstock pressure under 6 kg/cm²

ORDER NO.	TYPE	A	B	C	D	D1	L	Accuracy	Speed Max R.P.M.	θ	G.W. Weight Kgs	CODE NO.
VLC-612	MT2	24	39	69	40	29	132	0.005	1800	60°	0.85	5001-121
VLC-613	MT3	24	43	91	46	30	158	0.005	1600	60°	1.1	5001-122
VLC-614	MT4	24	44	107	48	32	175	0.005	1600	60°	1.4	5001-123
VLC-615	MT5	25	64	138	63.5	35	227	0.005	1000	60°	3.8	5001-124

Unit:mm

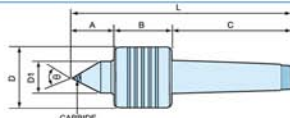
Live Lathe Center

NEW

LIGHT DUTY



CARBIDE



- K20 carbide tipped, HRC 70°
- Hardened & precision ground
- Concentricity : 0.0002" ($\pm 0.005\text{mm}$)

※Suggested tailstock pressure under 6 kg/cm²

ORDER NO.	TYPE	A	B	C	D	D1	L	SPEED MAX. R.P.M.	θ	WORK LOADING-KGS	G.W. weight kgs	CODE NO
VLC-172	MT2	32	40	72	41	25	144	2300	60°	60	0.55	5001-131
VLC-173	MT3	34	45	88	45	30	167	2000	60°	160	0.84	5001-132
VLC-174	MT4	34	45	109	45	30	188	1800	60°	300	1.15	5001-133
VLC-175	MT5	50	61	134	68	45	245	1500	60°	800	3.3	5001-134

Drill Chucks Arbor



SLEEVE

MT3.4.5
-JT-

ARBOR

SLEEVE Please see page C43,C44,C56,C57

ORDER NO.	I.D.xO.D.	D	d	L	l1	l2	kg	CODE NO.
VQ-101	MT2xMT3	23.825	17.780	112	18	67	0.2	3210-001
VQ-102	MT2xMT4	31.267	17.780	124	6.5	67	0.5	3210-002
VQ-103	MT2xMT5	44.399	17.780	156	6.5	67	1.4	3210-003
VQ-104	MT2xMT6						4.13	3210-004
VQ-105	MT3xMT4	31.267	23.825	140	22.5	84	0.4	3210-005
VQ-106	MT3xMT5	44.399	23.825	156	6.5	84	1.3	3210-006
VQ-107	MT3xMT6	63.348	23.825	218	8	84	4	3210-007
VQ-108	MT4xMT5	44.399	31.267	171	21.5	107	1	3210-008
VQ-109	MT4xMT6	63.348	31.267	218	8	107	3.7	3210-009
VQ-110	MT5xMT6	63.348	44.399	218	8	133	2.9	3210-010
VQ-100	MT1xMT3	23.825	12.065	100	6	55	0.2	3210-011
VQ-100-1	MT1xMT2	17.780	12.065	89	14	55	0.22	3210-012
VQ-100-2	MT1xMT4	31.267	12.065	124	6.5	55	0.89	3210-013
VQ-100-3	MT1xMT5	44.399	12.065	156	7	55	1.33	3210-014

ORDER NO.	TAPER	JT NO.	C	H	kg	CODE NO.
VJ-126	MT2	JT3	20.6	34	0.24	3209-006
VJ-126-1	MT2	B16	15.733	29	0.2	3209-006A
VJ-126-3	MT2	B18	17.78	37	0.21	3209-006B
VJ-130	MT2	JT6	17.17	28	0.22	3209-029
VJ-130-2	MT2	JT5	35.89	50	0.5	3209-029A
VJ-130-4	MT2	JT4	28.55	45	0.4	3209-029B
VJ-137	MT2	JT2	14.2	25	0.2	3209-056
VJ-131	MT3	JT6	17.17	26	0.4	3209-030
VJ-131-2	MT3	JT5	35.89	50	0.7	3209-030A
VJ-131-4	MT3	JT33	15.85	28	0.3	3209-030B
VJ-134	MT3	B16	15.733	24	0.3	3209-033
VJ-134-2	MT3	B18	17.78	37	0.4	3209-033A
VJ-138-1	MT3	JT3	20.60	34	0.35	3209-034
VJ-131-2	MT3	JT5	35.89	50	0.7	3209-030A
VJ-138-2	MT3	JT4	28.55	45	0.5	3209-035
VJ-132	MT4	JT6	17.17	26	0.7	3209-031
VJ-132-1	MT4	JT3	20.60	34	0.7	3209-031A
VJ-132-7	MT4	JT4	28.55	45	0.85	3209-031B
VJ-132-4	MT4	JT5	35.89	50	1	3209-031C
VJ-132-5	MT4	JT2	14.2	25	0.64	3209-031D
VJ-132-6	MT4	JT33	15.85	28	0.65	3209-031E
VJ-132-8	MT4	B18	17.78	37	0.7	3209-031F
VJ-135	MT4	B16	15.733	29	0.7	3209-036
VJ-133	MT5	JT6	17.17	26	1.6	3209-032
VJ-133-1	MT5	JT3	20.60	35	1.6	3209-032A
VJ-133-2	MT5	JT4	28.55	46	1.8	3209-032B
VJ-133-3	MT5	JT5	35.89	51	2	3209-032C
VJ-133-4	MT5	JT2	14.2	26	1.6	3209-032D
VJ-133-5	MT5	JT33	15.85	29	1.6	3209-032E

LATHE CENTER