

Universal Boring And Facing Master Head

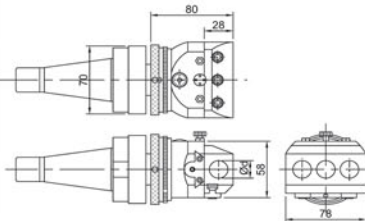
BORING CAPACITY Ø5-Ø250
FOR VERTICAL HOLE BORING IS Ø110

1 SCALE 0.01 mm per Ø



• Boring Bar
PAGE C83

ORDER NO.	SHANK TYPE	DRAWBAR THREAD		Weight (kg)	CODE NO.
		S.A.E	METRIC		
VBHU-202	MT-3	1/2"-12W	M12X1.5P	6	3401-001
VBHU-203	MT-4	5/8"-11W	M16X2.0P	6.3	3401-002
VBHU-204	MT-5	1"-8W	M24X3.0P	7	3401-003
VBHU-205	R-8	7/16"-20UNF	n/a	6.2	3401-004
VBHU-206	NT-30	1/2"-12W	M12X1.75P	6	3401-005
VBHU-207	NT-40	5/8"-11W	M16X2.0P	6.2	3401-006
VBHU-208	NT-50	1"-8W	M24X3.0P	8.5	3401-007
VBHU-209	BT-40		M16X2.0P	6.9	3401-008
VBHU-210	C-25			4.5	3401-009
VBHU-211	SK-40		M16X2.0P	5.6	3401-010
VBHU-212	SK-50		M24X3.0P	8.3	3401-011
VBHU-213	BT-50		M24X3.0P	9.7	3401-012
VBHU-214	C-20			6	3401-013



SPECIFICATION VBHU

ACTUAL SIZE	OVERING BAR HOLE SIZE	BORING BAR HOLE SIZE	CENTER DIST BETWEEN HOLES.	CROSS HOLE DIA	OFFSET
78	100	18	23	18	15

Unit:mm

It is construction with precision parts, freedom of selection feeding quantity, auto feed and stop. Processing range from 5mm to 250mm.

<p>Stop Rod BP-17</p>	<p>Square Bit(HS) BP-18</p>	<p>Clamping Sleeve</p> <table border="1"> <tr> <td>metric</td> <td>D</td> </tr> <tr> <td>BP-7</td> <td>Ø10</td> </tr> <tr> <td>BP-8</td> <td>Ø12</td> </tr> </table>	metric	D	BP-7	Ø10	BP-8	Ø12																
metric	D																							
BP-7	Ø10																							
BP-8	Ø12																							
<p>Allen Key</p> <table border="1"> <tr> <td>A</td> <td>4</td> </tr> <tr> <td>BP-14</td> <td>4</td> </tr> <tr> <td>BP-15</td> <td>5</td> </tr> <tr> <td>BP-16</td> <td>6</td> </tr> </table>	A	4	BP-14	4	BP-15	5	BP-16	6																
A	4																							
BP-14	4																							
BP-15	5																							
BP-16	6																							
<table border="1"> <thead> <tr> <th colspan="2">Boring Bar</th> </tr> <tr> <th>metric</th> <th>ØxL</th> </tr> </thead> <tbody> <tr> <td>BP-9</td> <td>Ø18x90</td> </tr> <tr> <td>BP-10</td> <td>Ø10x80</td> </tr> <tr> <td>BP-11</td> <td>Ø10x70</td> </tr> <tr> <td>BP-12</td> <td>Ø10x60</td> </tr> </tbody> </table>	Boring Bar		metric	ØxL	BP-9	Ø18x90	BP-10	Ø10x80	BP-11	Ø10x70	BP-12	Ø10x60	<p>Boring Bar</p> <table border="1"> <tr> <th>metric</th> <th>L</th> </tr> <tr> <td>BP-21</td> <td>104</td> </tr> </table>	metric	L	BP-21	104	<p>Boring Bar</p> <table border="1"> <tr> <th>metric</th> <th>L</th> </tr> <tr> <td>BP-1</td> <td>90</td> </tr> <tr> <td>BP-2</td> <td>120</td> </tr> </table>	metric	L	BP-1	90	BP-2	120
Boring Bar																								
metric	ØxL																							
BP-9	Ø18x90																							
BP-10	Ø10x80																							
BP-11	Ø10x70																							
BP-12	Ø10x60																							
metric	L																							
BP-21	104																							
metric	L																							
BP-1	90																							
BP-2	120																							