



BROCA CILÍNDRICA EN HSS DE 118° MARCA MICHIGAN, PRODUCIDA EN USA. SUMINISTRADA POR MCTOOLS

Jobber Length Drills

High Speed Steel – General Purpose, 118° Point



List No. 300 – Oxide Finish

Creates a porous layer that holds cutting oil which provides abrasion resistance and improved chip flow.



List No. 300A – Bright Finish

Better chip ejection in low carbon, non-ferrous materials.



List No. 300T – Titanium Nitride Coated

For added wear resistance and better lubricity of tool surface which increases tool life and productivity.



Fractional Sizes

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.
1/64	.0156	3/16	3/4	12
1/32	.0312	1/2	1-3/8	12
3/64	.0469	3/4	1-3/4	12
1/16	.0625	7/8	1-7/8	12
5/64	.0781	1	2	12
3/32	.0938	1-1/4	2-1/4	12
7/64	.1094	1-1/2	2-5/8	12
1/8	.1250	1-5/8	2-3/4	12
9/64	.1406	1-3/4	2-7/8	12
5/32	.1562	2	3-1/8	12
11/64	.1719	2-1/8	3-1/4	12
3/16	.1875	2-5/16	3-1/2	12
13/64	.2031	2-7/16	3-5/8	12
7/32	.2188	2-1/2	3-3/4	12
15/64	.2344	2-5/8	3-7/8	12
1/4	.2500	2-3/4	4	12
17/64	.2656	2-7/8	4-1/8	12
9/32	.2812	2-15/16	4-1/4	6
19/64	.2969	3-1/16	4-3/8	6
5/16	.3125	3-3/16	4-1/2	6
21/64	.3281	3-5/16	4-5/8	6
11/32	.3438	3-7/16	4-3/4	6
23/64	.3594	3-1/2	4-7/8	6
3/8	.3750	3-5/8	5	6

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.
25/64	.3906	3-3/4	5-1/8	6
13/32	.4062	3-7/8	5-1/4	6
27/64	.4219	3-15/16	5-3/8	6
7/16	.4375	4-1/16	5-1/2	6
29/64	.4531	4-3/16	5-5/8	6
15/32	.4688	4-5/16	5-3/4	6
31/64	.4844	4-3/8	5-7/8	6
1/2	.5000	4-1/2	6	6
33/64	.5156	4-13/16	6-5/8	1
17/32	.5312	4-13/16	6-5/8	1
35/64	.5469	4-13/16	6-5/8	1
9/16	.5625	4-13/16	6-5/8	1
37/64	.5781	4-13/16	6-5/8	1
19/32	.5938	5-3/16	7-1/8	1
39/64	.6094	5-3/16	7-1/8	1
5/8	.6250	5-3/16	7-1/8	1
41/64	.6406	5-3/16	7-1/8	1
21/32	.6562	5-3/16	7-1/8	1
43/64	.6719	5-5/8	7-5/8	1
11/16	.6875	5-5/8	7-5/8	1
23/32	.7188	5-5/8	7-5/8	1
47/64	.7344	5-5/8	7-5/8	1
3/4	.7500	5-5/8	7-5/8	1



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